



"America's Finest Colors" ~ Since 1954 ~







Also known as "The Wonder Glaze" because of its versatility of use. Stroke & Coats® unique formulation combines the performance properties of an underglaze with the fired finish results of a gloss glaze. Stroke & Coats® can be applied to earthenware, stoneware or porcelain surfaces of clay or bisque and can be fired from cones 06 to 6, with most colors reaching cone 10 in oxidation or reduction fire.

Stroke & Coats® is a heavily pigmented, viscous glaze line that can be used for brush strokes or opaque coverage. Use these glazes to create intricate, detailed designs and butt up to one another without colors moving. And, when used in a majolica process, Stroke & Coats® will not move nor blend with the colors beneath. Stroke & Coat® colors are intermixable, allowing artists to create custom shades. Or thin with water or media to create a "wash" or water-color style of design. Because the liquid color is consistent with the fired color, artists will have no trouble visualizing finished results as they create.

Accents, a member of the Stroke & Coat® family, is a dimensional glaze that can be used to create raised designs, outlines and other decorations. It can be applied directly on clay, unpainted bisque or over other glazes. Clear glaze may be applied if desired.

Non-toxic and foodsafe, Stroke & Coats® are safe for artists of all ages. And because of its versatility, it is the ideal product of choice for studio, classroom, potter or fine artist. Stroke & Coat® - The Creative Choice.

Stroke & Coats® and Speckled Stroke & Coats® are now AP certified non-toxic through ACMI (Art & Creative Materials Institute), of which Mayco is a member. Toxicological services are provided by Duke University, who is recognized as a leader in art materials safety.

General use:

One coat will create a translucent finish with subsequent coats adding opacity. We suggest 2-3 coats for opacity and all over coverage. Let dry between coats. Stroke & Coats® will fire to a gloss finish without clear glaze. However, if desired, a clear glaze can be added. For application to clay, we recommend leaving an area unglazed, such as the back or bottom of the ware, to allow for out-gassing of the clay during the firing process.

Stroke & Coats® have been formulated to mature at shelf cone 06/05. Most Stroke & Coats® will maintain their color at higher temperatures, especially reds, oranges, yellows, green and blue.



Their performance at cone 6 is noted on each individual product label for changes. We recommend testing prior to use.

Available sizes:

- 2oz. squeeze.
- 8oz. squeeze.
- 16oz. squeeze.
- Gallons. (available in 12 colors)

Stroke & Coat®



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Tips for use:

- SC-13 Grapel, SC-33 Fruit of the Vine and SC-85 Orkid are formulated with Chrometin pigments and can be sensitive to non-toxic clear glaze. We recommend prior testing and light application of the clear glaze to avoid milkiness. These colors will not fade when used with Mayco's NT-CLR glaze.
- SC-70 Pink-a-Dot is more translucent than other Stroke & Coats®. Additional coats may be necessary to achieve opacity.
- Can be applied with brush, sponge, detailer bottle and stamps.
- · Can be used in alternative firings such as raku and wood.

For more information, visit www.maycocolors.com

Speckled Stroke & Coat®



SP-216 Speckled Cotton Tail



SP-206 Speckled Sunkissed



SP-223 Speckled Jack O'Lantern



SP-275 Speckled Orange-A-Peel



SP-274 Speckled Hot Tamale



Light over Dark

Lighter colors can be used over dark colors, remaining bright and opaque and will not blend with colors underneath.



SP-201 Speckled Pink-A-Boo

SP-245

Speckled

My Blue Heaven



Speckled Pink-A-Dot



SP-203 Speckled Wine About It



SP-253 Speckled Purple Haze



SP-213 Speckled Grapel



SP-231 Speckled The Blues



SP-212 Speckled Moody Blue



SP-210 Speckled Teal Next Time



SP-211

Speckled

Blue Yonder

SP-279 Speckled It's Sage



SP-227 Speckled Sour Apple



SP-226 Speckled Green Thumb



SP-254 Speckled Vanilla Dip



SP-205 Speckled Tiger Tail



SP-241 Speckled Brown Cow



SP-260 Speckled Silver Lining



Speckled Tuxedo



Stroke & Coat® **Accents**



SA-003 White



SA-001 Red



SA-002 Black





On Greenware/Clay

or back for outgassing during firing.

Dimensional

Create raised surface using Mayco's Writer tip applicator or slip trailers.

Gloss without clear glaze

Stroke & Coat® will fire glossy without addition of a clear glaze. Clear glaze can be added if additional glossiness is desired or Stroke & Coats® have not been applied in a consistent, overall coverage onto unglazed dinnerware.



Mid-Range

Many Stroke & Coats® perform well at mid-range (cone 5/6) and higher temperatures (cone 9/10). Darker colors may darken compared to their cone 06 results. Lighter colors will fade. We recommend testing at your preferred firing temperature prior to use. Cone 6 performance is noted on each color's label. Colors on plate at left are SC-74 Hot Tamale and SC-15 Tuxedo, fired to cone 6.

1, 2, 3 coats

One coat creates designs with translucent effect with additional coats adding opacity. Stroke & Coats® are heavily pigmented and will not streak, no matter the number of coats.



No Fail Reds

Stroke & Coat® reds are the best on the market. Easy to use and fire red every time with no special application or attention during firing. Great for kids and students, perfect for the potter looking for a red accent at cone 10.

Majolica

Stroke & Coats® are perfect for majolica techniques. Base coat your ware with Foundations and add your design with Stroke & Coats®. The integrity of your design will remain unchanged as these glazes will not move or combine with surrounding color.



Glaze Combinations

Use Stroke & Coats® with other glazes, such as Jungle Gem Crystals and Elements glazes, to invent unique looks. Add a splash of color with Stroke & Coats® to Mayco Stoneware glazes at cone 6.





Other Surface Techniques

Make unusual surface designs using Stroke & Coats® in silkscreening and image transfer processes. Add textural design components using lace, yarn and other materials.



Brushwork

Paint intricate patterns as Stroke & Coats® will not move or bleed into surrounding colors. Double load color onto brushes or use specialty brushes such as CB-106 Script Liner or CB-202 #2 Detail liner to generate various shades of color and add dimension.

Stamps & Stencils

Create design using Stroke & Coats® with stamps and stencils. Using Mayco's Designer Stamps, brush or sponge Stroke & Coat® color to stamp surface and press onto unfired glaze surface and fire.

Featured stamp: ST-113 Circulate Stamp



Painterly Properties

Much like using an oil or watercolor, Stroke & Coats® can be used to create a life-like portrait or landscape, using rendering, shading, blending and other painting techniques to add dimension and a sense of realism to your work.

Contributing artist: Laurie Wright.





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